The texture transition of shear bands in Goss grains during cold rolling in grain-oriented silicon steel

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Grain-oriented silicon steel is an important soft magnetic material for electromagnetic conversion and is widely used in transformers^[1-2]. The magnetic induction of</sup> grain-oriented silicon steel is determined by the sharpness of secondarily recrystallized Goss grains, which is originated from nucleation in the shear bands of cold rolled sheets^[3].However, the microstructure and texture in shear bands is depended on the texture of deformed matrix and the rotation route of the deformed matrix[4-7]. To clarify the formation mechanism of the shear band, the initial Goss grains with diffused angle along the ϕ_2 axis in the subsurface layer of the normalized sheet were selected to captured the microstructure evolution during the cold rolling. The quasi in-situ electron back-scatter diffraction(EBSD) method was used to track the texture transition of shear bands in Goss grains with different diffused angle along the ϕ_2 axis. It is found that the diffused angle along ϕ_2 axis of initial Goss grains decreased 1-3° during cold rolling, and ϕ_2 angle converged on 45°, which the grain orientation rotated towards $\{111\} < 112 >$. When $\{111\} < 112 >$ deformed matrix texture was diffused along the ϕ_2 axis larger than 4°, the Goss orientation within the shear band was diffused along the ϕ_2 axis larger than 4°. The simulation of the rotation path and the shear band texture by the crystal plasticity simulation was consistent with the experiment. This study provides a beneficial guide to improve the sharpness of secondary recrystallization Goss texture and magnetic induction in the grain-oriented silicon steel.

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